Read before you press

Heat press station

Press: _____
Staff contact: _____

Every time

- ☐ Cut iron-on (HTV) with **Mirror ON**, shiny side down on the mat
- ☐ Pre-press the shirt for a few seconds to remove moisture and wrinkles
- ☐ Shiny carrier sheet faces up on the shirt
- ☐ Use the temperature, time and pressure for *your* material, from its maker
- ☐ Peel hot, warm or cold as the chart says

Safety

- ☐ Hot surface: never leave the press on and unattended
- ☐ Use in a well-ventilated room
- ☐ Cricut says its EasyPress SE and Autopress aren't for children 12 and under; Mug Press is adults only
- ☐ Turn off and unplug when you finish

Settings we use here (from each maker's chart)

MATERIAL	TEMP	TIME	PRESSURE	PEEL
Siser EasyWeed	305°F	10-15 s	Medium	Hot or cold
Siser EasyWeed Electric	305°F	10-15 s	Medium	Hot or cold
Siser EasyWeed EcoStretch	250°F	10-15 s	Medium	Hot
Siser Glitter	320°F	10-15 s	Medium	Warm
Siser Brick 600	310°F	15-20 s	Medium	Cold
Cricut Everyday Iron-On	315°F	30 s	Firm	Cool
Cricut Glitter Iron-On	330°F	30 s	Firm	Cool
Cricut SportFlex Iron-On	305°F	30 s	Firm	Cool

Siser values are for heat presses; Siser says EasyPress users add about 30°. Cricut values are from the Cricut Heat Guide for EasyPress SE/2. Check the maker's current chart before a new material. From cleancutsvg.com/vinyl-cutter-heat-press-guide. Not affiliated with any brand named.